



FINE FINISH PROFICIENCY TESTING PROVIDER
(A Division of Fine Finish Industries Pvt Ltd.)

Doc No. :FFFTP-QF-PTSC-009-01

Date of issue : 22-01-2021

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PT SCHEME CALENDAR

PT Scheme No.	Field	PT Item	Parameters	Reference Standard	Schedule
FFOPL-PT001	Mechanical	Plastics	Tensile Strength of Plastics	ASTM D 638/ISO 527/IS 13360	Year 2025
			Elongation of Plastics	ASTM D 638/ISO 527/IS 13360	Year 2025
			E-modulus of Plastics	ASTM D 638/ISO 527/IS 13360	Year 2025
			Density	ASTM D 792/ISO 1183/IS 13360	Year 2025
			Specific Gravity	ASTM D 792/ISO 1183/IS 13360	Year 2025
			Water absorption of plastics	ASTM D 570/ISO 62/IS 13360	Year 2025
			Heat Deflection Temperature	ASTM D 648/ISO 75 – Part 1 & 2/IS 13360	Year 2025
			Tensile Strength of Plastic Film	ASTM D882/ISO 527/IS 2508	Year 2025
			Flexural Strength	ASTM D 790/ISO 178/IS 13360	Year 2025
			Flexural Modulus	ASTM D 790/ISO 178/IS 13360	Year 2025
			Flexural Strain	ASTM D 790/ISO 178/IS 13360	Year 2025
			Charpy Impact	ASTM D 6110/ISO 179 /IS 13360	Year 2025



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			Izod Impact	ASTM D 256/ISO 180/IS 13360	Year 2025
			Haze Gloss	ASTM D 2457/IS 13360	Year 2026
			Vicat Softening Temperature	ASTM 1525 /ISO 306/IS 13360	Year 2025
			Rockwell Hardness	ASTM D 785/ISO 2039/IS 13360	Year 2026
			Barcol Hardness	ASTM D 2583/EN 59/IS 13360	Year 2025
			Melt flow index	ASTM D 1238-13/ISO 1133/IS 13360	Year 2025
			Polymer Identification - FTIR	ASTM E1252	Year 2026
			Ash content of plastics	ASTM D 5630/ISO 3451	Year 2025
FFOPL-PT002	Chemical	Epoxy Resin	Viscosity by Brookfield viscometer	ASTM D 2196/ IS 13360	Year 2025
			Epoxy Value	ASTM D 1652	Year 2026
			Easily Hydrolysable Chlorine Content	ASTM D 1726	Year 2026
			Specific Gravity (at 25°C)	IS 9162	Year 2026



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			Viscosity by Falling Ball Viscometer	ISO 12058/IS 13360	Year 2026
			Moisture Content	IS:2362	Year 2026
			Viscosity by Cone & Plate Viscometer	ASTM D 4287	Year 2026
FFOPL-PT003	Chemical	Epoxy Hardener	Amine Value	ISO 9702	Year 2026
FFOPL-PT004	Chemical	Air Drying Paint/Varnish	Non-Volatile Matter/Volatile Matter	IS: 101 (Part2/Sec 2); IS 10026	Year 2025
			Viscosity by Flow Cup/Consistency	IS: 101 (Part1/Sec 5); IS 10026	Year 2025
			Density (at 27 ± 2°C)/ Mass in Kg per 10Lit.	IS: 101 (Part 1/Section7); IS 10026; ASTM D 1475	Year 2025
			Drying Time of Paint/Varnish	IS 101 Part 3/Section 1:1986; IS 10026	Year 2025
			Flexibility	IS 101	Year 2025
			Scratch Hardness	IS 101	Year 2025



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			Pencil Hardness	IS 10026/ ASTM D 3363	Year 2025
			Reaction of Varnish with Copper	IS 10026	Year 2026
			Effect of Varnish on Enamelled Wire	IS 10026	Year 2026
			Re-softening	IS 10026	Year 2026
	Mechanical	Varnish	Bond Strength	IEC 61033; ASTM D 2519	Year 2026
FFOPL-PT005	Mechanical	Polyethylene	Melt flow index	ASTM D 1238-13/ISO 1133/IS 13360/IS 2530	Year 2025
FFOPL-PT006	Mechanical	Fibre Reinforced Polymer Composite	Ultimate Tensile Strength	ASTM D 638/ISO 527/IS 13360/ASTM D 3039	Year 2025
			Apparent Hoop Tensile Strength	ASTM D 2290	Year 2025
			% Elongation	ASTM D 638/ISO 527/IS 13360/ASTM D 3039	Year 2025
			Tensile Modulus	ASTM D 638/ISO 527/IS 13360/ASTM D 3039	Year 2025



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			Short Beam Strength	ASTM D 2344/ISO 14130	Year 2025
			Open Hole Tensile Strength	ASTM D5766/D5766M	Year 2026
			Flexural Strength	ISO 14125/ASTM D790	Year 2025
			Flexural Modulus	ISO 14125/ASTM D790	Year 2025
			Flexural Strain	ISO 14125/ASTM D790	Year 2025
			Compressive Strength (Combined loading)	ASTM D 6641	Year 2026
			Compressive Modulus (Combined loading)	ASTM D 6641	Year 2026
			Compressive Strength (End loading)	ASTM D 695/ISO 14126/IS 13360/ ISO 604	Year 2025
			Compressive Modulus (End loading)	ASTM D 695/ISO 14126/IS 13360/ ISO 604	Year 2025
			Compressive Strength (Face loading)	ASTM D 3410	Year 2026
			Compressive Modulus (Face loading)	ASTM D 3410	Year 2026



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			Constituent Content (Resin and fibre)	ASTM D 3171/EN 2564/ISO 1172	Year 2026
			Void Content	ASTM D 3171/EN 2564/ISO 1172	Year 2026
			Water absorption of composites	ASTM D 5229/ISO/IS	Year 2026
			Flexural Strength	ASTM D 7264	Year 2026
			Flexural Modulus	ASTM D 7264	Year 2026
			Shear Properties By V-Notched Rail Shear Method	ASTM D 7078	Year 2025
		Sandwich core composite	Sandwich Beam Flexural and Shear Stiffness	ASTM D 7250	Year 2026
FFOPL-PT007	Mechanical	Adhesive coated strips	Tensile Lap Shear Strength	ASTM D1002 –10	Year 2025
			Lap Shear Strength - Fiber Reinforced bonding	ASTM D 5868-2008	Year 2025
			Lap Shear Strength - rigid to rigid bonding	ISO 4587-2003	Year 2025



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			Peel Strength	ISO 11339-2010	Year 2025
FFOPL-PT008	Mechanical, Chemical and Electrical	Rubber Vulcanized	Tensile strength	ASTM D 412-06a(2013)/IS 3400/BS ISO 37	Year 2025
			% elongation at break	ASTM D 412-06a(2013)/IS 3400/BS ISO 37	Year 2025
			Shore A hardness	ASTM D 2240/ISO 868/IS 13360/IS 3400/SATRA TM 205:1999 /BS ISO 7619	Year 2025
			IRHD	ASTM D1415	Year 2025
			Density / Specific Gravity	ISO 2781:1988 / IS 3400(Part9) :2003	Year 2025
			Compression set	ASTM D 395/IS 3400/BS ISO 815-1	Year 2025
			Abrasion Resistance	ISO 4649(Method A/B)	Year 2025
			Sole Abrasion Test	SATRA TM 174:1994 / ISO 4946	Year 2026
			Tear Strength	ASTM D 624/ IS-3400 Part-XVII/ BS ISO 34-1	Year 2025



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			Rebound Resilience Test	ASTM D 2632/ISO 4662	Year 2026
			Carbon Black Percent by TGA	IS 3400(P-22):1984(RA 2003); ASTM D 6370; ISO 11358	Year 2025
			Dielectric Breakdown	ASTM D 149	Year 2026
			Polymer Content	ASTM D 297- 2013,IS 3400 (Part 22): 1984 (RA 2008)	Year 2026
			Sulfur content	ASTM D 297- 2013,IS 3400 (Part 22): 1984 (RA 2008)	Year 2026
			Solvent extractable matter	ASTM D 297- 2013,IS 3400 Part 22- 2008	Year 2026
			Ash content	ASTM D 297- 2008,IS 3400 (Part 22): 1984 (RA2003)	Year 2025
			Volatile matter	IS 3660 Part.2- 1985 (RA 2009)	Year 2026
			Rubber Content	ASTM D297- 2013,IS 3400 (Part 22):1984	Year 2026
			Resistance to liquid	IS 3400 (Part 6): 2012	Year 2026



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FFOPL-PT009	Mechanical	Polypropylene	Shore D hardness	ASTM D 2240/ISO 868/IS 13360	Year 2026
			Shore A hardness	ASTM D 2240	Year 2026
FFOPL-PT010	Chemical	Plastic Film	Optical Density	AIM CAL 1.1 TP 101-78, Fifth Edition	Year 2026
			Linear Thermal Shrinkage	ASTM D 2732	Year 2026
			Dielectric Break Down	ASTM D 149	Year 2026
			Gloss	ASTM D 2457	Year 2026
			Haze	ASTM D 1003	Year 2026
			Tensile strength of plastic	ASTM D 882	Year 2026
FFOPL-PT011	Chemical	Epoxy Resin / Polypropylene	Glass Transition Temperature	ASTM E 1356/ASTM D 3418/ISO 11357	Year 2025
			Melting Peak Temperature	ASTM D 3418	Year 2025
			Crystallization peak Temperature	ASTM D 3418	Year 2025
			Specific Heat	ASTM E 1952	Year 2026



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			Enthalpy of Polymerization	ASTM E 2160/ ASTM D 3417	Year 2026
FFOPL-PT012	Chemical	Polyolefins	Oxidative Induction Time	ASTM D 3895	Year 2026
FFOPL-PT013	Chemical	Adhesive	High Shear viscosity using cone/plate viscometer	ASTM D 4287	Year 2026
FFOPL-PT014	Mechanical	Adhesive	Shear strength of adhesives using pin and collar specimen	ASTM D 4562	Year 2026
			Apparent shear strength of single-lap-joint adhesively bonded metal specimens by tension loading (metal-to-metal)	ASTM D 1002	Year 2026
FFOPL-PT015	Electrical	Polymer	Volume resistivity	ASTM D 257	Year 2026
FFOPL-PT016	Chemical	Container/Pouches	Overall Migration studies in Plastic materials (Using Simulant A , B and C)	IS 9845	Year 2025
FFOPL-PT017	Mechanical	Leather	Tensile Strength	SATRA TM 43:2000 / ISO 3376:2011	Year 2026



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			Tear Strength	SATRA TM 162:1992 / ISO 3377-2	Year 2026
			Sole Bond Test	SATRA TM 411:1992 / BS EN ISO 20344:2011	Year 2026
			Toe Impact Resistance Test	BS EN ISO 20344:2011	Year 2026
FFOPL-PT018	Chemical	Leather	Chromium VI	ISO 17075:2007	Year 2026
			pH Value	ISO 4045:2008	Year 2026
			Color fastness to rubbing(Veslic)	ISO 11640:2012	Year 2026
			Total Ash Content	IS 582	Year 2026
			Determination of Chromic Oxide	IS 582	Year 2026
			Volatile content	IS 582	Year 2026
			Ash content	IS 582	Year 2026
			Water soluble matter	IS 582	Year 2026
			pH of water solubles	IS 582	Year 2026



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			Solvent extractable matter	IS 582	Year 2026
			Nitrogen content	IS 582	Year 2026
			Chromium oxide content	IS 582	Year 2026
			Aluminium content	IS 582	Year 2026
			Iron content	IS 582	Year 2026
			Copper content	IS 582	Year 2026
			Silica content	IS 582	Year 2026
			Chloride content	IS 582	Year 2026
			Sulphate content	IS 582	Year 2026
			Formaldehyde content	IS 582	Year 2026
FFOPL-PT018	Chemical	Leather	Oil content	IS 582	Year 2026
			Hide substance	IS 582	Year 2026



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			Degree of Tannage	IS 582	Year 2026
FFOPL-PT019	Chemical	Bare steel corrosion coupons	Laboratory cyclic corrosion test	SAE J2334	Year 2026
FFOPL-PT020	Mechanical	Flat Rolled Steel Products	Tensile	IS:1608-2005 / ISO 6892-1:2009 / IS:3803-1:1989 / JIS Z 2241-2011 / ASTM A370-2012	Year 2025
			Ultimate Tensile Strength	ASTM E 8	Year 2025
			Yield Strength (By hault of the force method)	ASTM E 8	Year 2025
			% of elongation after fracture	ASTM E 8	Year 2025
			Bend	IS:1599-1985 / ASTM A370-2012	Year 2026
			Charpy Impact	IS 1757-1988 / ASTM E23-2012 / A370 JIS Z 2242-2005 / ISO 148-1-2009	Year 2026



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			Izod Impact	IS 1598- 977	Year 2025
			Modified Erichsen Cupping Test	IS:10175-1993 (part1) / ISO:8490-1986 (reaffirmed 2003) / IS-6240-2008 / JIS Z-7729-2005	Year 2026
			Rockwell Hardness	IS1586-2012 / ASTM E-18-2012 / JIS Z 2245-2011	Year 2026
			Vickers Hardness	IS-1501 (P1)-2002 / ASTM E-384-2011 / JIS Z 2244-1992	Year 2026
			Brinell Hardness	IS-1500 (P1)-2013	Year 2026
			Drop Weight Tear Testing	ASTM E208-95a API 5L	Year 2026
			Microstructure Analysis	ASTM Metal Hand book Volume 9,ASTM metals handbok, Vol-7, IS7739 , ASTM E 3)	Year 2026
			Estimation of Grain size by Microscopic Method	IS: 4748-2009 / ASTM E112-2013	Year 2026



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PT Scheme No.	Field	PT Item	Parameters	Reference Standard	Schedule
			Determination of Inclusion Rating	IS:4163-2004 / ASTM E45-2013	Year 2026
			Macro Etch	ASTM E381	Year 2026
			Measurement of coating weight of Zinc on steel base	IS-6745 / ASTM A90/A90M / DIN EN 10327	Year 2026
FFOPL-PT021	Chemical	Fe Based Low Alloy/ Carbon Steel	Carbon [C]	ASTM E-415 / IS 8811:1998 / ASTM E1019-03	Year 2026
			Sulphur (S)	ASTM E-415 / IS 8811:1998 / ASTM E1019-03	
			Manganese (Mn)	ASTM E-415 / IS 8811:1998	
			Phosphorus (P)	ASTM E-415 / IS 8811:1998	
			Silicon(Si)	ASTM E-415 / IS 8811:1998	
			Aluminium (Al)	ASTM E-415 / IS 8811:1998/	
			Chromium (Cr)	ASTM E-415 / IS 8811:1998	



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			Nickel (Ni)	ASTM E-415 / IS 8811:1998	
			Copper (Cu)	ASTM E-415 / IS 8811:1998	
			Niobium (Nb)	ASTM E-415 / IS 8811:1998	
			Vanadium (V)	ASTM E-415 / IS 8811:1998	
			Titanium (Ti)	ASTM E-415 / IS 8811:1998/	
			Molybdenum (Mo)	ASTM E-415 / IS 8811:1998	
			Boron (B)	ASTM E-415 / IS 8811:1998	
			Tin (Sn)	ASTM E-415 / IS 8811:1998	
			Calcium (Ca)	ASTM E-415 / IS 8811:1998	
			Nitrogen (N)	ASTM E-415 IS 8811:1998 / ASTM E1019-03	
			Oxygen (O)	ASTM E1019-03	



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PT Scheme No.	Field	PT Item	Parameters	Reference Standard	Schedule
FFOPL-PT022	Chemical	Aggregate- (Coarse/ Fine)	Sieve analysis of Coarse Aggregate	IS:2386 (P 1) -1963, RA 2011	Year 2026
			Flakiness Index	IS:2386 (P 1) -1963, RA 2011	Year 2026
			Elongation Index	IS:2386 (P 1) -1963, RA 2011	Year 2026
			Impact Value	IS:2386 (P 4) -1963, RA 2011	Year 2026
			Los Angeles Abrasion Value	IS:2386 (P 4) -1963, RA 2011	Year 2026
			Crushing Value	IS:2386 (P 4) -1963, RA 2011	Year 2026
			Specific Gravity	IS:2386 (P 3) -1963, RA 2011	Year 2026
			Water Absorption	IS:2386 (P 3) -1963, RA 2011	Year 2026
			Sieve analysis of Fine Aggregate	IS:2386 (P 1) -1963, RA 2011	Year 2026
			Specific Gravity	IS:2386 (P 3) -1963, RA 2011	Year 2026
			Water Absorption	IS:2386 (P 3) -1963, RA 2011	Year 2026
			Silt Content	IS:2386 (P 3) -1963, RA 2011	Year 2026



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FFOPL-PT023	Mechanical	Ferrous & Non Ferrous	Rockwell Hardness Test	IS 1586: 2000 (RA 2006)	Year 2026
FFOPL-PT024	Chemical	Coal/Coke	Proximate Analysis		
			Moisture	IS 1350 (Part 1): 1984 (RA2013) ,ASTM D3173-2011	Year 2026
			Ash content	IS 1350 (Part 1): 1984 (RA2013),ASTM D3174-2012	
			Volatile matter	IS 1350 (Part 1):1984 (RA2013),ASTM D3175-2011	
			Fixed Carbon	IS 1350 (Part 1):1984 (RA2013),ASTM D3175-2011	
			Net Calorific Value	IS 1350 (Part 2): 1970 (RA 2010),ASTM D-5865 2013	Year 2026
			Useful Heat Value	IS 1350 (Part 1) : 1984 (RA2013) , Notification by Ministry of Coal (June 1994)	Year 2026



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			Forms of Sulphur	IS 1350 (Part 3): 1969 (RA 2010)	Year 2026
			Hardgrove Grindability Index	IS 4333:1979 (RA2000),ASTM D 409-2012	Year 2026
			Swelling Number	IS 1353: 1993 (RA 2010)	Year 2026
			Total Moisture	IS 1350 (Part 1):1984 (RA2013)	Year 2026
			Gross Calorific Value	IS 1350 (Part 2): 1970 (RA 2010), ASTM D5865-2013	Year 2026
			Sieve Analysis/ Particle Size	IS 2386 (Part 1): 1963 (RA2007) ,ASTM D4749- 1987 (RA2012)	Year 2026
			Caking Index	IS 1353: 1993 (RA 2005)	Year 2026
			Ash Fusion Temperature	ASTM D 1857: 2004 (RA 2010)	Year 2026
			Ash Content	IS 1350 (Part 1):1984,ASTM D3174-2012	Year 2026



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			Carbon	IS 1350 (Part 4): 1984 (RA2013),ASTM D3176-2009	Year 2026
			Hydrogen	IS 1350 (Part 4) : 1984 (RA2013) ,ASTM D3176-2009	Year 2026
			Sulphur	IS 1350 (Part 3) : 1969, (RA 2010)	Year 2026
			Oxygen	ASTM D3176-2009	Year 2026
			Bulk Density	IS 33: 1992 (RA 2002) guidelines	Year 2026
FFOPL-PT025	Chemical	Coal / Coke Ash	Chemical composition	IS 1350 (Part 1):1984 (RA2007)	Year 2026
			Silica	AAS, ICP,	Year 2026
			Calcium Oxide	IS 1355: 1984 (RA2007)	Year 2026
			Magnesium oxide	IS 1355: 1984 (RA2007)	Year 2026
			Iron Oxide	IS 1355: 1984 (RA2007)	Year 2026
			Alumininm Oxide	IS 1355: 1984 (RA2007)	Year 2026



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			Sodium Oxide	IS 1355: 1984 (RA2007)	Year 2026
			Potassium Oxide	IS 1355: 1984 (RA2007)	Year 2026
FFOPL-PT026	Chemical	Oils	Viscosity @ 40 Deg C	ASTM D 445	Year 2026
			Viscosity @ 100 Deg C	ASTM D 445	Year 2026
			Moisture Content	ASTM D 1744	Year 2026
			Viscosity Index	ASTM D 2270	Year 2026
			Total Acid Number of Petroleum Products	ASTM D 664	Year 2026
			Total Base Number of Petroleum Products	ASTM D 4739	Year 2026
			Foaming Characteristics	ASTM D 892	Year 2026
			Cloud Point	ASTM D 2500	Year 2026
			Pour Point	ASTM D 97	Year 2026
			Fire & Flash Point	ASTM D 92	Year 2026



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			Emulsion Characteristics	ASTM D 1401	Year 2026
			Wear Metals and Containing in used Lubricated oils and Determination	ASTM D 5185	Year 2026
			Aluminium		
			Barium		
			Boron		
			Calcium		
			Chromium		
			Copper		
			Iron		
			Lead		
			Magnesium		
			Manganese		
			Molybdenum		
			Nickel		
			Phosphorus		
			Titanium		
			Silicon		
			Silver		
			Sodium		



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			Vanadium		
			Tin		
			Zinc		
FFOPL-PT027	Chemical	Phthalocyanine Blue	pH of Pigments	IS 3493	Year 2026
FFOPL-PT028	Chemical	PVC	Phthalates - a.Bis(2-ethyl hexyl) phthalate (DEHP) - $\leq 0.1\%$ b.dibutyl phthalate (DBP) - $\leq 0.1\%$ c.Benzyl butyl phthalate (BBP) - $\leq 0.1\%$ d.Di-isononyl phthalate (DINP) - $\leq 0.1\%$ e.Di-isodecyl phthalate (DIDP) - $\leq 0.1\%$ f.Di-n-octyl phthalate (DINP) - $\leq 0.1\%$	IS 9873(part 3)	Year 2026
FFOPL-PT029	Chemical	Paints / Coatings	(i) Salt Spray Test	ASTM B117/ISO 9227	Year 2025
		Epoxy Powder	(ii) Thermal Characteristics, Glass Transition, Heat of Reaction	CAN CSA Z.245.20	Year 2025
			(iii) Gel Time		



FINE FINISH PROFICIENCY TESTING PROVIDER
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PT SCHEME CALENDAR

PT Scheme No.	Field	PT Item	Parameters	Reference Standard	Schedule
			(iv) Moisture Content (Pro-A)		
			(v) Cure Time		
			(vi) Particle Size		
			(vii) Density (Pro-A)		

+Note : Please note that if you're interested in any PT program, we request you to contact our PT Coordinators (Charges will be provided on request)

FINE FINISH PROFICIENCY TESTING PROVIDER

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